Safety Data Sheet



Revision Number: 001.1

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type/use: Epoxy Restriction of Use: None Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE 3536 known as Loctite 3536 30ml EFD EN/CH Epoxy adhesive None identified

IDH number:

1078243

Item number:42597Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

WARNING:

CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION.

EMERGENCY OVERVIEW

HAZARD CATEGORY
2
2A
1



Precautionary Statements

-	
Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling.
	Contaminated work clothing should not be allowed out of the workplace. Wear protective
	gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several
-	minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or
	rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off
	contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local
Biopodali	governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Bisphenol-F Epichlorhydrin resin	9003-36-5	10 - 30	
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	10 - 30	
Silicon dioxide	7631-86-9	10 - 30	
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate	2386-87-0	10 - 30	
1-Chloro-2,3-epoxypropane, polymer with polypropyleneglycol	9072-62-2	10 - 30	
2,2 ^{'-} [Methylenebis(phenyleneoxymethylene)]b isoxirane	39817-09-9	0.1 - 1	
Carbon black	1333-86-4	0.1 - 1	

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4.	FIRST AID MEASURES
Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remo contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least minutes. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.
5. F	IRE FIGHTING MEASURES
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed extreme heat.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

Storage:

For safe storage, store at or below -40 °C (-40°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Bisphenol-F Epichlorhydrin resin	None	None	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Silicon dioxide	6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate	None	None	None	None
1-Chloro-2,3-epoxypropane, polymer with polypropyleneglycol	None	None	None	None
2,2'- [Methylenebis(phenyleneoxymethylene)]b isoxirane	None	None	None	None
Carbon black	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL	None	None

Engineering controls:

Respiratory protection:

Eye/face protection:

Skin protection:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Liquid

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability: Evaporation rate:

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Black Mild Not available. Not available. Not available. Not available. 1.25 Not available. 100 °C (212°F) Not available. Not available. Not available. Not available. Not available. Solubility in water: Partition coefficient (n-octanol/water): VOC content: Viscosity: Decomposition temperature: Not miscible Not available. < 3 % Not available. Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Phenolics. Irritating vapors.
Incompatible materials:	Amines. Alkalis. Acids and bases. Oxidizing agents. Water
Reactivity:	Not available.
Conditions to avoid:	Store away from incompatible materials. Heat, flames, sparks and other sources of ignition. Exposure to sunlight. Exposure to moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Bisphenol-F Epichlorhydrin resin	None	Allergen, Irritant
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Silicon dioxide	Oral LD50 (Rat) = > 22,500 mg/kg Oral LD50 (Mouse) = > 15,000 mg/kg	Nuisance dust
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate	None	Allergen, Irritant
1-Chloro-2,3-epoxypropane, polymer with polypropyleneglycol	None	Allergen, Blood, Bone Marrow, Immune system, Irritant, Reproductive
2,2'- [Methylenebis(phenyleneoxymethylene)]b isoxirane	None	No Target Organs
Carbon black	Oral LD50 (Rat) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Bisphenol-F Epichlorhydrin resin	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Silicon dioxide	No	No	No
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate	No	No	No
1-Chloro-2,3-epoxypropane, polymer with polypropyleneglycol	No	No	No
2,2'- [Methylenebis(phenyleneoxymethylene)]b isoxirane	No	No	No
Carbon black	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Hazardous waste number:

Follow all local, state, federal and provincial regulations for disposal.

ber:

Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

iydrin
nenol-F

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3

Prepared by: Product Safety and Regulatory Affairs

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